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Part # 11323699
78-88 GM "G" Body Upper StrongArms

Components:

1	90000429	Drivers side arm
1	90000430	Passenger side arm
2	90000899	Upper ball joint
2	90000436	Cross shaft
4	90001599	Inner bushing sleeve
4	90001090	Poly bushing half
4	99250001	1/4"-28 grease fitting – Use Lithium grease on frame bushings

Hardware:

4	99563001	9/16" USS flat washer	Installed between bushing and shaft
4	99603003	5/8" USS flat washer	Installed between nut and bushing
4	99622005	5/8" SAE crimp locking nuts	Cross shaft to bushing

STRONG ARMS™

by Air Ride Technologies



1. Fasten the upper arm to the frame using the factory hardware. Reinstall the current alignment shims, but **vehicle must be realigned.**

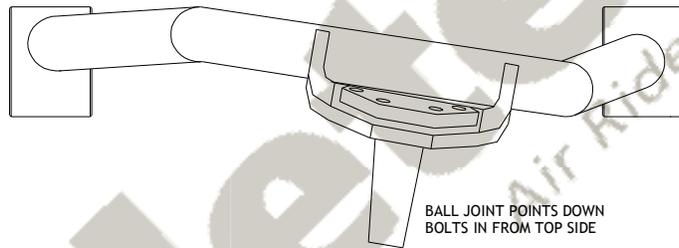
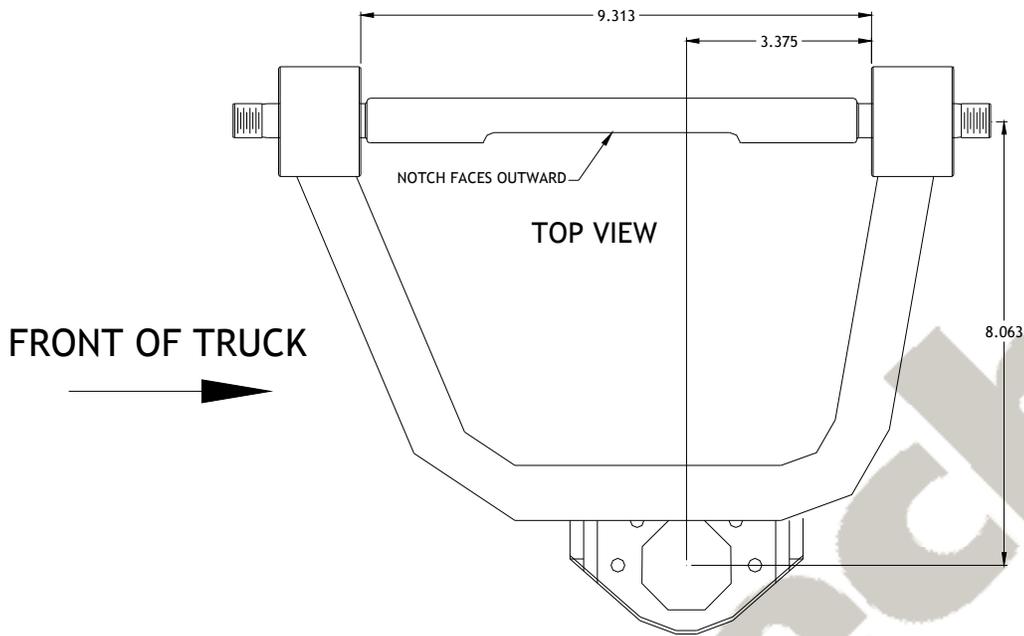
2. Drop ball joint down through upper arm. Slide ball joint boot over stud, then place boot retainer over the boot. Clamp assembly tight w/ the hardware supplied.

3. Fasten the ball joint to the spindle w/ the new castle nut and cotter pin supplied.

4. Tighten the cross shaft nuts enough to create drag on the poly bushings, the arm should still move.

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Air Ride Technologies

UCA5000 S-10 UPPER CONTROL ARM PASSENGER SIDE



FRONT VIEW

Driver Side – Top View

Item #	Description	Qty.
1.	Passenger side arm	1
1.	Driver side arm	1
2.	Cross shaft	2
3.	Cross shaft bushing	4
4.	Inner bushing sleeve	4
5.	5/8" USS flat washer	4
6.	9/16" USS flat washer	4
7.	5/8"-18 lock nut	4
8.	Ball joint	2
9.	1/4"-28 x 7/8" hex bolt	8
10.	1/4"-28 nut	8

