



350 S. St. Charles St. Jasper, In. 47546 Ph. 812.482.2932 Fax 812.634.6632
on the internet: www.ridetech.com

SWA6250 64-72 GM "A" Body Front & Rear MuscleBars

SWA6200-P Front Sway Bar (Includes the following)

- 1 Front sway bar
- 2 Frame bushing
- 2 Frame bracket
- 4 5/16" x 1 1/4" USS socket head bolt for frame bracket
- 4 5/16" lock washer
- 4 5/16" flat washer
- 2 1/2" SAE Nyloc jam nut for steering arm
- 1 Tube of lithium grease
- 2 PosiLink end link (Includes the following)
 - 4 BAL1032 10mm straight end link
 - 8 A954 Sway Bar end link bushing
 - 2 10mm x 1.5 x 36mm stud (use Loctite)
 - 4 10 mm Nylok nut

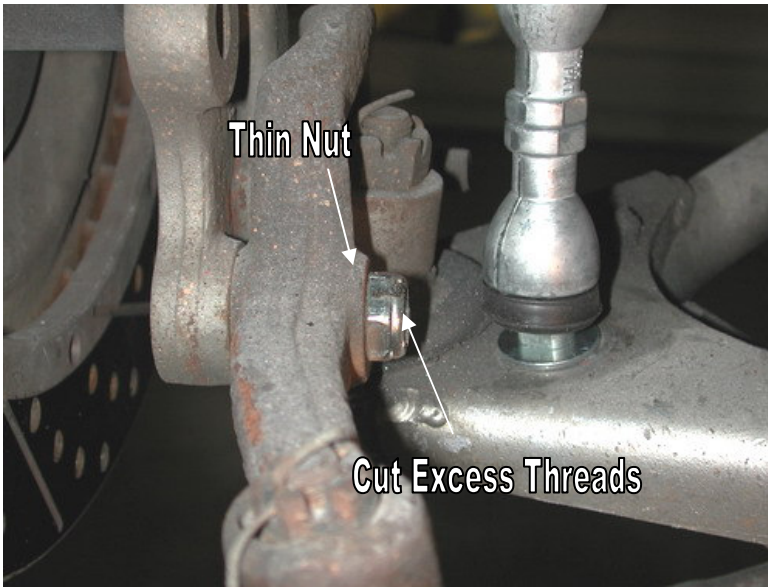
SWA6300 Rear Sway Bar (Includes the following)

- 1 Rear sway bar
- 4 7/16" x 2 3/4" bolts
- 4 7/16" Nylok nuts
- 8 7/16" flat washers
- 4 Shims
- 4 Tube spacers (not needed with aftermarket arms)

MUSCLEbar™

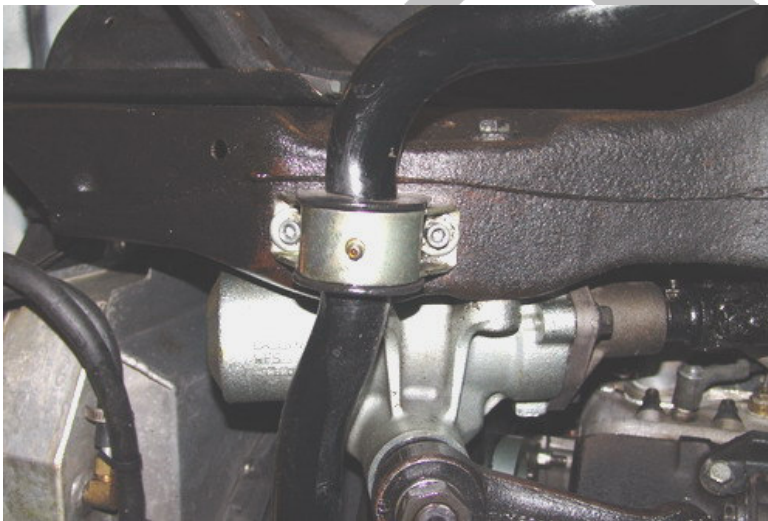
POSI • Link™

SWA6200-P Installation Instructions



1. Before bolting on your new MuscleBar the front steering arm nut must be replaced with the thin $\frac{1}{2}$ " Nylok nut supplied with the kit. This nut is fine thread, check the steering arm bolt and make sure it is also fine thread.

2. After installing the nut cut the excess threads off.



3. The MuscleBar, polyurethane bushing and bracket will be secured to the frame using two $\frac{5}{16}$ " x $1 \frac{1}{4}$ " socket head bolts, lock washers and flat washers.



4. Install the PosiLink between the lower control arm and sway bar.

5. Step washers must be used on the lower arm and sway bar.



6. Secure the PosiLink to the control arm and sway bar using the 10mm Nylok nuts supplied.

7. Check PosiLink to steering arm nut clearance lock to lock.



Rear Bar Installation

1. Look at the current sway bar installation.
2. Support the vehicle by the frame with lift jacks or jack stands, allowing the suspension to be unsupported.
3. Remove the four bolts holding the sway bar to the trailing arms.
4. Remove the factory sway bar from the vehicle.
5. Place the new Hotchkis swaybar up to the trailing arms and push the bolts through the sway bars.
6. Tighten up the new bar.
7. Double check that all fasteners are tightened.

Your installation is finished. Enjoy your new sway bars!

