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Part # 11054099
58-64 Impala Rear CoolRide Kit
For Use w/ Factory Lower Arms

Components:

2	90006873	Rear air spring
1	90000463	Driver side upper air spring bracket
1	90000464	Passenger side upper air spring bracket
2	90000465	Lower air spring bracket
2	90000472	1.5" O.D x 1.5" long aluminum bump stop spacer
2	90001082	Short bump stop

Hardware:

2	99435001	7/16" x 6" stud	Upper air spring bracket to frame
2	99433002	7/16" SAE flat washer	Upper air spring bracket to frame
2	99432001	7/16" USS Nylok nut	Upper air spring bracket to frame
4	99372002	3/8" USS Nylok nut	Upper air spring bracket
8	99373003	3/8" flat washer	Air spring mounting / Bump stop
2	99371003	3/8" x 1" USS bolt	Bump stop
2	99371001	3/8" x 3/4" USS bolt	Lower air spring bracket
4	99373005	3/8" lock washer	Lower air spring bracket / Bump stop
2	99311001	5/16"-18 x 1" USS bolt	Lower air spring bracket to arm
2	99312003	5/16" Nylok nut	Lower air spring bracket to arm
2	99313002	5/16" flat washer	Lower air spring bracket to arm

COOLRiDE®

Installation Instructions

*****Must be used w/ RideTech shock kit*****

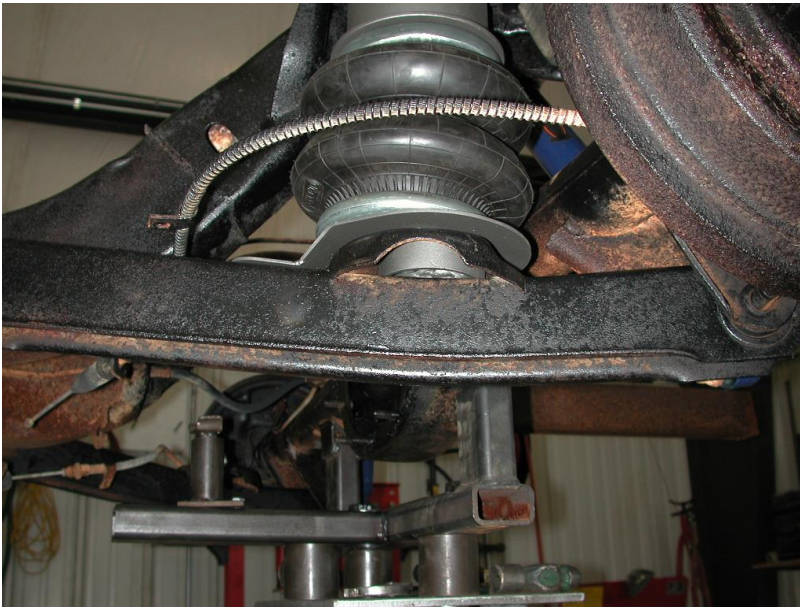
1. Raise and support vehicle at a safe and comfortable working height.
2. Support axle then remove coil spring, shock, and bump stop. Refer to service manual for proper disassembly procedure.



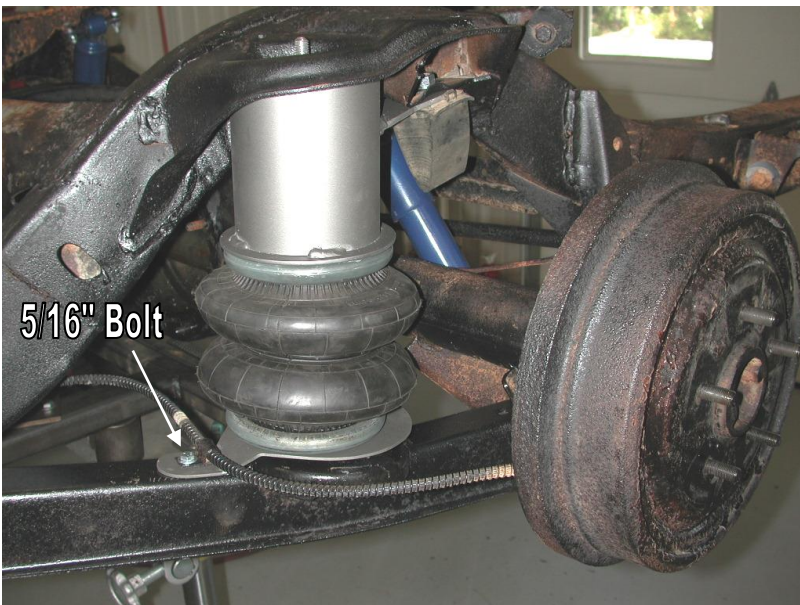
3. Apply thread sealant to the air fitting and screw it into the top of the air spring.
4. Place the upper cup bracket on top of the air spring and secure with two 3/8" Nylok nuts and flat washers.
5. Thread the 6" stud into the nut in the bottom of the cup.
6. Place the air spring assembly into the coil spring pocket with the tab on the side of the cup aligning with the factory bump stop mount.



7. The stud should poke through the hole in the upper coil spring pocket. Some cars may not have this hole and it must be drilled. Fasten with a 7/16" Nylok nut and flat washer.
8. Fasten the aluminum bump stop spacer to the frame using a 3/8" x 1" bolt, flat washer and lock washer.
9. Screw the bump stop into the spacer.



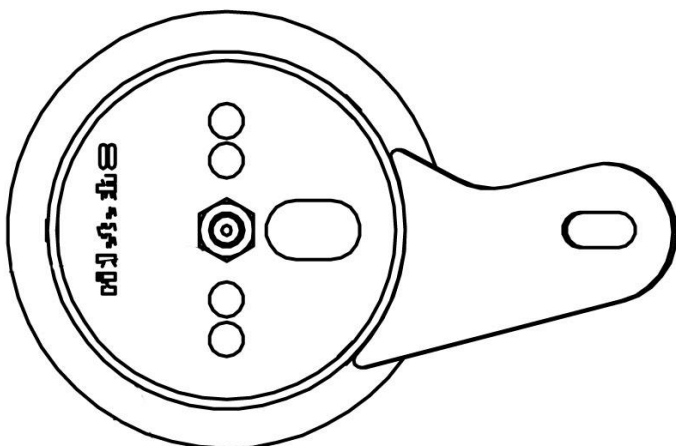
10. Bolt the lower mount to the bottom of the air spring using a 3/8" x 3/4" bolt, lock washer and flat washer. Before tightening, make sure it aligns with the lower arm.



11. The hole in the tab on the lower mount will align with the parking brake cable clamp. It will be held tight with a 5/16" x 1" bolt, lock washer, and flat washer.

12. Make sure that the air spring cannot rub on anything at anytime. This will result in air spring failure and is a not a warrantable situation.

13. Ride height on this air spring is approximately 5" tall, but may vary to driver preference.



This is the driver bracket looking down at the top of it.

The tab goes to the rear of the car.