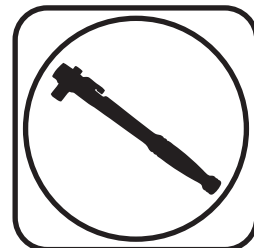




Part # 11054499 - 1958-1964 Full Size Chevy Rear Lower StrongArm Kit



Recommended Tools



1958-1964 GM "B" Body Rear Lower StrongArms Installation Instructions

Table of contents

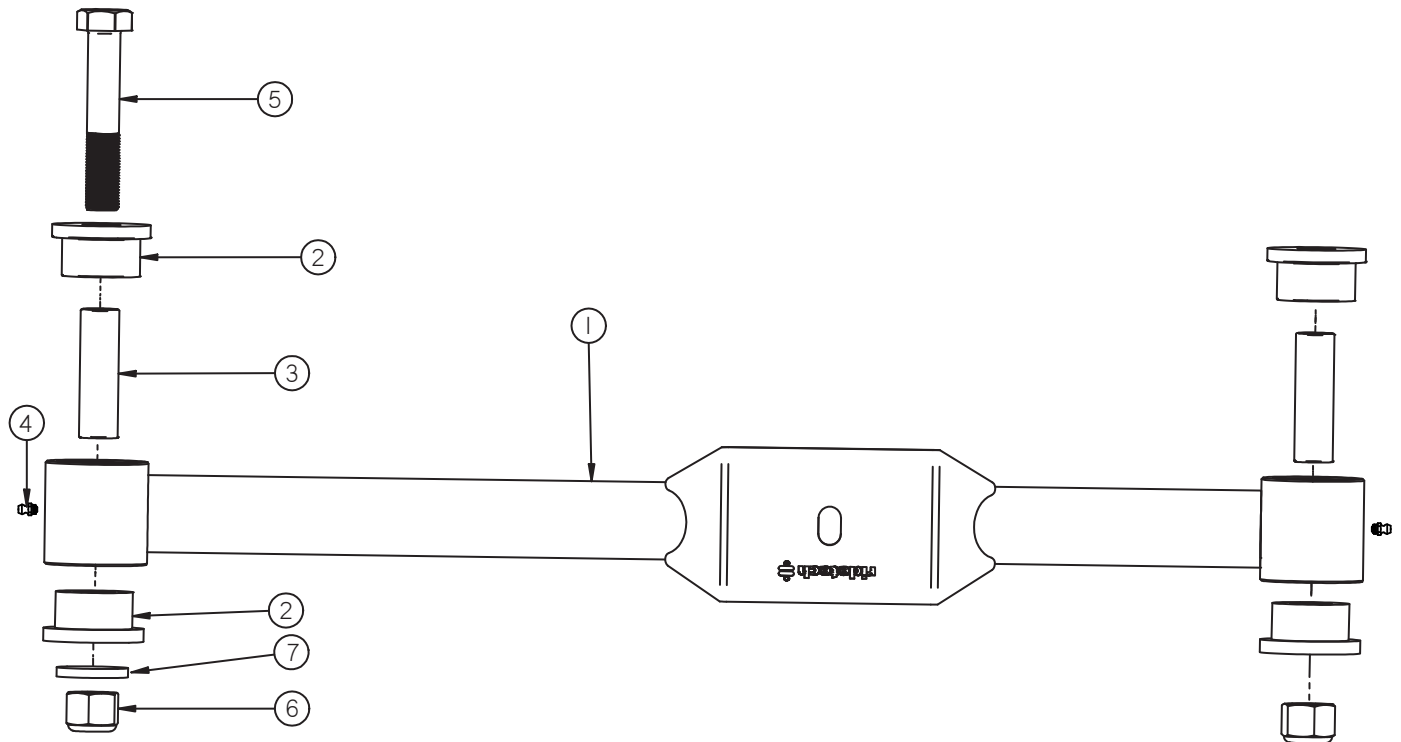
Page 2..... Included Components
Page 3..... Installation





Included ComponentsIn the box

Item #	Part #	Description	QTY
1	90000466	Lower Control Arm	2
2	90001086	Poly Bushing Half - 1" Long	4
3	90000467	Inner Bushing Sleeve - 2.5" Long	4
4	99250001	Grease Zerk	4



Hardware ListIn the box (Kit# 99010092)

Item #	QTY	Part Number	Description
5	2	99621006	5/8"-18 x 3 3/4" Bolt
6	4	99622006	5/8"-18 Nylok Nut
7	6	99623001	5/8" SAE Flat Washer

Getting Started

1. Raise the vehicle up to a comfortable work height. You will need the support the car by the frame to be able to freely raise and lower the rear axle. Use a jack under the differential to support it.
2. Remove the rear shocks, coil springs, and lower control arms. The lower shock mounts are lightly pressed into the lower control arm mount and will not turn. You will need to drive these out with a hammer. Put something over the end of the threads to keep from damaging them.

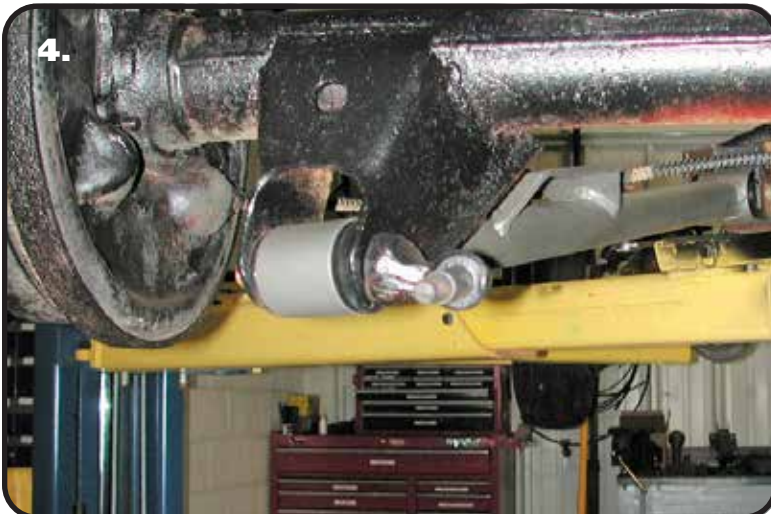


Lower Bar Installation



3. Fasten the front of the lower StrongArms to the frame using the 5/8" x 3 3/4" bolts, flat washers, and nylok nuts supplied. The OEM rear bolt will be reused in conjunction with the supplied flat washer and Nylok nut. Tighten the bolts/nuts enough to eliminate any gaps.

Note: The StrongArm needs to be installed with the long side to the front of the car and the air spring mount on top.



4. The OEM rear bolt will be reused in conjunction with the supplied flat washer and nylok nut. Tighten the bolts/nuts enough to eliminate any gaps.



5. Thread the 3/8"-16 x 3/4" bolt with washer and lock washer about half way into the air spring. Slide bolt into slot on lower arm and tighten 15-20 ft-lbs.