

Installation Instructions



Part # 11169575

68-69 GM "F" Body/68-74 GM "X" Body MANUAL Steering Kit



Recommended Tools



Major ComponentsIn the box

QTY	Part Number	Description
2	90000090	Tie Rod Adjuster
2	99800002	5/8"-18 Right Hand Jam Nut
2	99800003	5/8"-18 Left Hand Jam Nut
1	90003006	Idler Arm
1	90003010	Pitman Arm
2	90003022	Outer Tie Rod End - 5.500" Long(from grease zerk) - 5/8"-18 Right Hand Thread
2	90003027	Inner Te Rod End - 8.625" Long(from grease zerk) - 5/8"-18 Left Hand Thread

NOTES:

This Tie Rod Adjuster is designed to take place of the OEM steel sleeve.

One end of the adjuster has a **groove** cut in it, this is the **LEFT HAND** threaded side.

When installing the Tie Rod Adjuster, use antisieze compound on the threads.

USE THE SIGHT HOLES IN THE SIDE OF THE TIE ROD ADJUSTER TO ENSURE PROPER THREAD ENGAGEMENT.

