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# Part # 12172401 97-03 F-150 Single Adjustable Front Shockwaves



#### **Shockwave Assembly:**

2	982-10-802	2.9" stroke single adjustable shock
2	24090199	Master Series 255C bellow assembly
2	815-05-022	1.7" eyelet
4	90001994	.625" bearing
8	90001995	Snap ring for bearing
2	90002060	Standard width T-bar – Installed in eyelet
4	90001980	Snap ring for T-bar
2	234-00-153	AirSpring locking ring

## **Components:**

4	90002043	.5" I.D. aluminum bearing spacers
2	90001621	Eye to stud adapter
2	90000333	Step washer – Install on top of frame
2	90001082	Short bump stop

#### Hardware:

4	99371004	3/8 x 1 1/4 uss bolts
4	99372002	3/8 uss nyloc nuts
8	99373003	3/8 sae flat washers
2	99502001	½ USS nyloc nuts
2	99503004	½ flat FENDER washers
2	99501018	½ x 1-½ carriage bolts
2	99501010	1/2 x 2 1/4 SAE bolts
2	99502003	½ SAE nyloc jam nuts
4	99311001	5/16 x 1 bolts
4	99313002	5/16" SAE flat washer
4	99312003	5/16" Nylok nut



#### Installation Instructions for SKW1017SA

- 1. Raise and support vehicle at a safe, comfortable working height. Let the front suspension hang freely.
- 2. Remove the coil spring and shock absorber. Refer to a factory service manual for proper disassembly procedure.

### F-150 ShockWave Instructions

- 1. Move brake line on rear of A-arm. Simply remove factory bolt, move bracket forward and install 5/16" bolt & nut in locating tab hole.
- 2. Factory shock bolts are pressed into A-arm. They need to be knocked out to install ShockWave trunnion (t-bar mount) **on top** of lower A-arm w/ 3/8" bolts, flat washers and nyloc nuts.
- 3. Stepped washer is installed on the top of the factory shock mount, with smaller diameter indexing the hole in the frame.
- 4. Put carriage bolt in top bracket. Assemble U-bracket onto ShockWave with 1/2 x 2 ¼ bolt and nyloc jam nut.

#### 5. UPPER & LOWER SHOCKWAVE EYE MOUNTS MUST BE ALIGNED WITH EACH OTHER.

(Align upper mounting bolt with lower trunnion)

- 6. Install top bolt of ShockWave assembly into the upper factory shock mount. (see figures 1 & 2 on page 3)
- 7. Install a  $\frac{1}{2}$ " washer and  $\frac{1}{2}$ " nyloc nut on the top bolt.
- 8. Install the 3/8" bolts, washers, and nuts in the lower trunnion (t-bar) mount.
- 9. Tighten bolts, check clearances, & be sure you used *Teflon tape* on your fitting threads.
- 10. Supplied bumpstops are installed into frame rail where it meets the lower arm when the truck is fully deflated. You will need to drill a 3/8 hole to install these.



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Figure 1 Figure 2