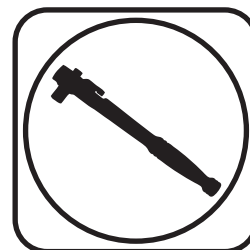
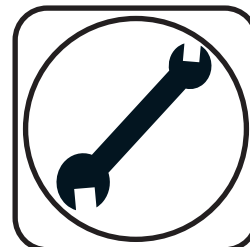
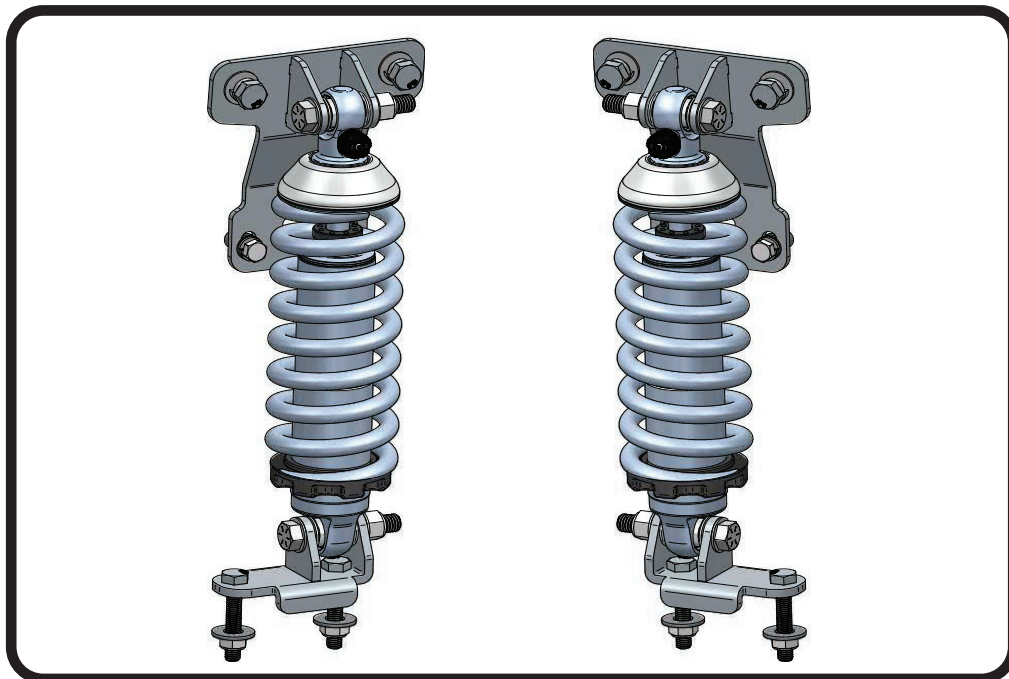




Part # 12276110 - 2015 up Mustang HQ Rear CoilOvers

Recommended Tools



2015 up Mustang HQ Series Rear CoilOvers Installation Instructions

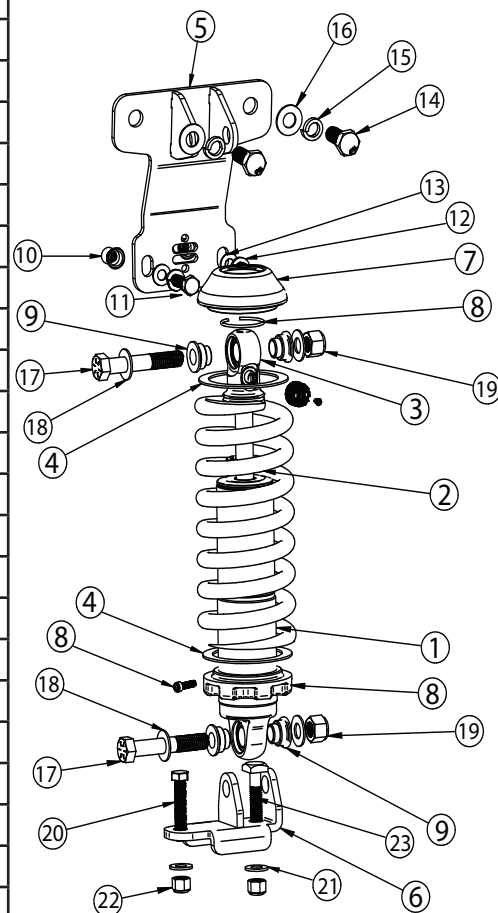
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Page 10.....	Shock Adjustment



Major ComponentsIn the box

Item	Part #	Description	QTY
1	982-10-804	4.1" Stroke HQ Series Shock	2
2	59080400	8" 400lb CoilSpring	2
3	815-05-022-KIT	1.7" Eyelet	2
4	70010828	Delrin CoilSpring Washer	4
5	90002481	Upper Shock Mount	2
6	90002482	Lower Shock Mount; Driver	1
6	90002483	Lower Shock Mount; Passenger (Not Shown)	1
7	90002070	Dropped Upper CoilSpring Mount	2
8	803-00-199(kit)	CoilSpring Retaining Ring (803-00-199kit)	2
8	803-00-199(kit)	Lower Spring Adjuster Nut (803-00-199 kit)	2
8	803-00-199(kit)	Adjuster Nut Locking Screw (803-00-199 kit)	2
9	90002043	Shock Spacer	2
10	99372007	3/8"-16 Riv-Nut	2
11	99371004	3/8"-16 x 1 1/4" Hex Bolt	4
12	99373005	3/8" Lockwasher	4
13	99373003	3/8" SAE Flatwasher	4
14	99121005	M12-1.75 x 30mm Hex Bolt	4
15	99503002	1/2" Lockwasher	4
16	99503001	1/2" SAE Flat Washer	4
17	99501003	1/2"-13 x 2 1/2" Hex Bolt	4
18	99503001	1/2" Flatwasher	8
19	99502009	1/2"-13 Nylok Nut	4
20	99371048	3/8"-16 x 2" Hex Head Bolt	2
21	99373003	3/8" Flatwasher	4
22	99372002	3/8"-16 Nylok Nut	4
23	99371036	3/8"-16 x 2" Square Head Bolt	2
	90001995	Bearing Snap Ring (Installed in Shock Body)	8
	90001994	5/8" ID Bearing (Installed in Shock Body)	4
	70012266	Sway Bar Relocator (Not Shown)	2
	99371001	3/8"-16 x 1" Hex Bolt	4





Installation Instructions



Getting Started and Disassembly

Congratulations on your purchase of the Ridetech Mustang CoilOver System. This system has been designed to give your Mustang excellent handling along with a lifetime of enjoyment. The CoilOver System provides flexibility that can not be achieved with Conventional CoilSprings. The CoilOver System will give you the flexibility of adjusting your ride height along with numerous spring options to dial in your ride quality to your personal preference.

This CoilOver System is Designed to replace the factory Shock and CoilSprings.

Refer to the Factory Service Manual for disassembly and CoilSpring removal instructions.

- 1.** Remove the Shocks and the OEM Upper Shock Mount from the Car.
- 2.** Remove the Sway Bar Linkage from the car. These will be reinstalled, but flipped around for more clearance.
- 3.** Remove the Sway Bar from the car. Again, this we get reinstalled later, but it will be relocated for clearance.

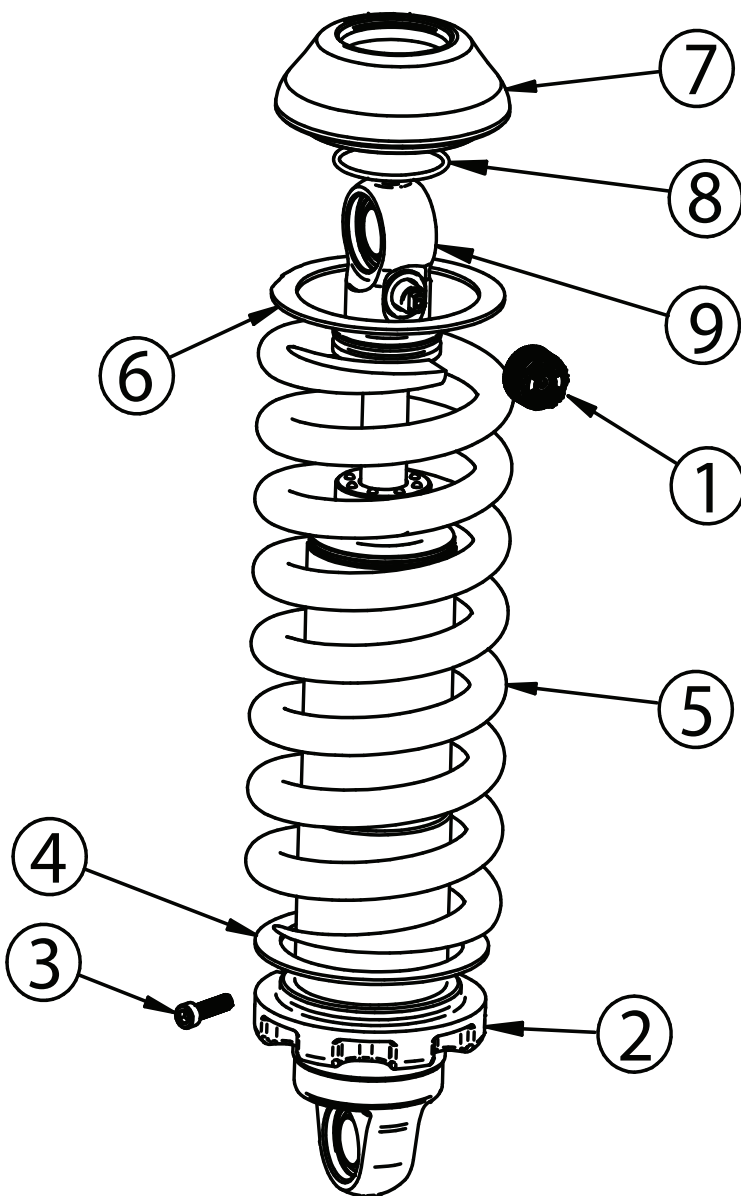
This Kit utilizes Riv-nut on the Upper CoilOver Mount. An Instruction sheet is supplied for the Riv-nut installation. Read the Riv-nut Instruction Sheet on how to install the Riv-nut. A Drill Bit and Installation Tool is supplied with this kit. The Upper Mount will be used as a guide for drilling the holes.

To get Started refer to the page 4 on how to assemble the CoilOver



CoilOver Assembly

4.



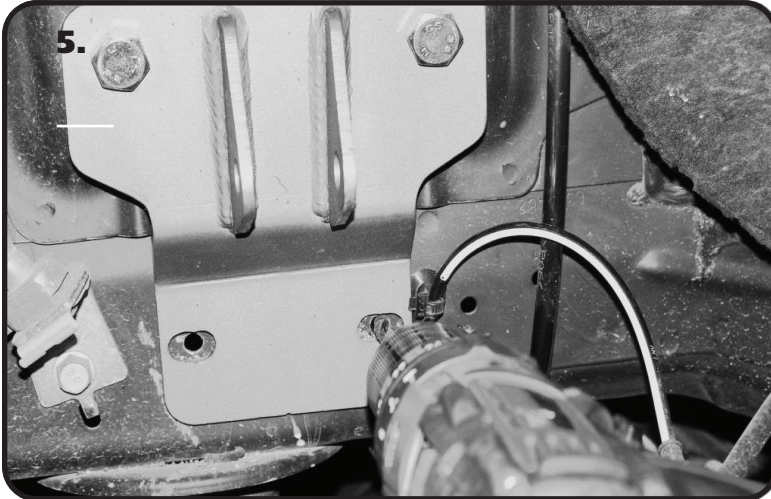
4. To Assemble the CoilOver you need to:

- a. Turn Adjuster Knob all the way in (Clockwise)
 . Remove Screw from center of Adjustment Knob (1) and remove Adjustment Knob.
- b. Thread Adjuster Nut (2) onto the CoilOver body. Once it is threaded on the shock body, lightly thread in the locking screw (3) into the Adjuster Nut.
- c. Install a Delrin Spring Washer (4) onto the Adjuster Nut.
- d. Slide the CoilSpring (5) onto the CoilOver.
- e. Install another Delrin Spring Washer (6) on top of the CoilSpring.
- f. Install the Upper Drop CoilSpring Cap (7) onto the CoilSpring.
- g. Install the CoilSpring Retaining Ring (8) onto the Upper Eyelet (9). It fits into the groove in the base.
- h. Reinstall Adjuster Knob

Repeat on second CoilOver.

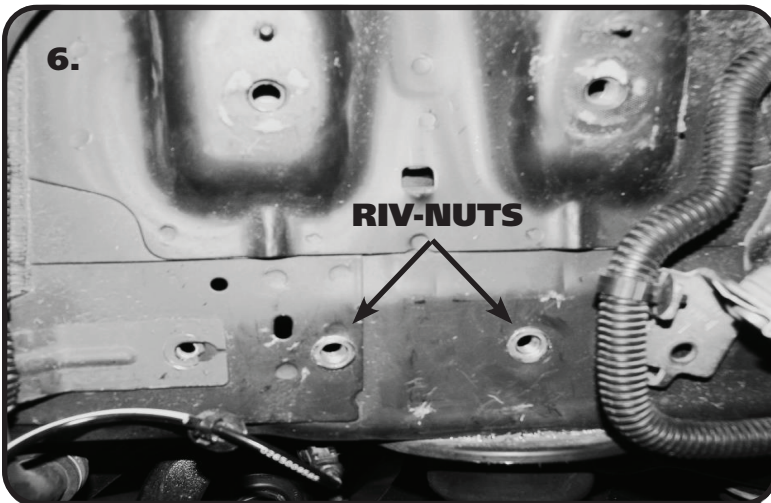


CoilOver Installation

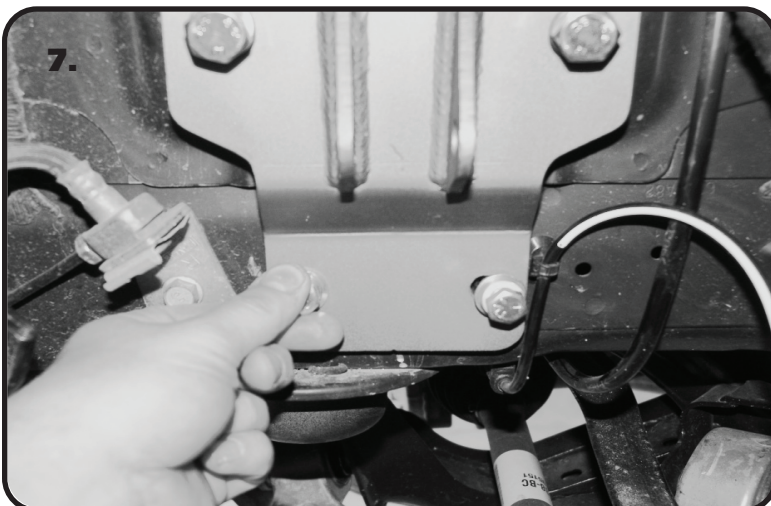


5. Bolt the Upper CoilOver Mount into the OEM location using (2) M12-1.75 x 30mm Hex Bolts, (2) 1/2" Lockwashers, & (2) 1/2" Lockwashers. Tighten enough to hold in place. Use the Shock Mount as a guide to mark the center of each slot. After the holes are marked, remove the Upper Shock Mount. A 17/32" Drill bit is included in the kit, but we suggest drilling a Pilot Hole with a smaller bit before using the 17/32" Drill Bit.

Repeat for both sides.



6. Install (2) Riv-nuts using the supplied Tool and instructions on **Page 6** for Riv-nut installation. Do this for both sides.



7. Reinstall the Upper Shock Mount as in Step 11, adding (2) 3/8"-16 x 1 1/4" Hex Bolts, (2) 3/8" Flatwashers, & (2) 3/8" Lockwashers in the bottom 2 Holes. Tighten all Hardware.

Torque Specs.

3/8"-16 Bolts - 23 ftlbs.

M12-1.75 - 65 ftlbs.



Rivnut® Installation & Specs

1. Drill Hole in Frame using the SUPPLIED DRILL BIT keeping the Drill square with the metal.
2. Thread a Rivnut® onto the supplied Tool. Thread the Rivnut all the way onto the Tool until it stops.
3. Insert the Tool and Rivnut® into the drilled hole 90° to the Frame Rail.
4. The Tool requires (2) 9/16" Wrenches to use. A Ratchet can be used on the top of the Tool.

KEEP THE TOOL AND RIVNUT 90° TO THE SURFACE WHILE TIGHTENING

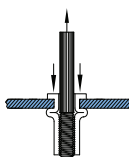
5. Put a 9/16" Wrench on the Lower Hex of the tool. Use a Wrench or Ratchet on the Top hex to Tighten.
6. Hold the Wrench in one position and turn the TOP HEX CLOCKWISE to engage the Rivnut®. Keep Turning the TOP WRENCH until you feel a positive stop and you can't turn the TOP WRENCH anymore.
7. Break the Tool loose by turning the TOP HEX counter-clockwise and thread the Tool out of the Rivnut®.

THE DATA BELOW ILLUSTRATES THE STRENGTH OF THE RIVNUT®

RIVNUT® Fastener Engineering Data

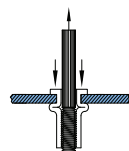
Upset Load (lbs.)		
RIVNUT * Size	Steel	
	Min. Grip	Max. Grip
3/8-16	4965	5325

Fig. 1



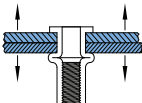
Ultimate thread strength (lbs.)		
RIVNUT * Size	Steel	
	Min. Grip	Max. Grip
3/8-16	11500	10450

Fig.2



Ultimate tensile strength (lbs.)	
RIVNUT * Size	Steel
3/8-16	3900

Fig. 3



**Single Shear Strength 3/8" Grade 5 Bolt
3,975.8 lbs**

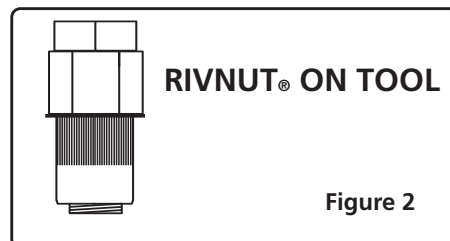
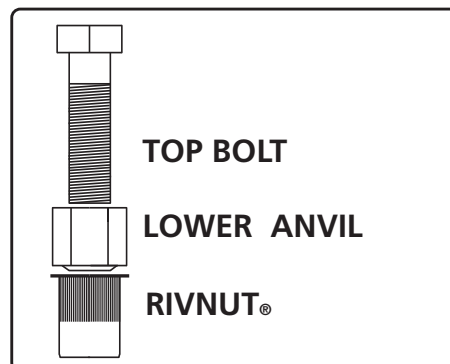


Figure 2

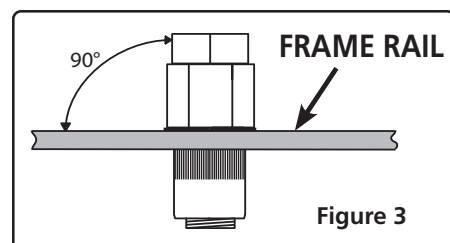


Figure 3

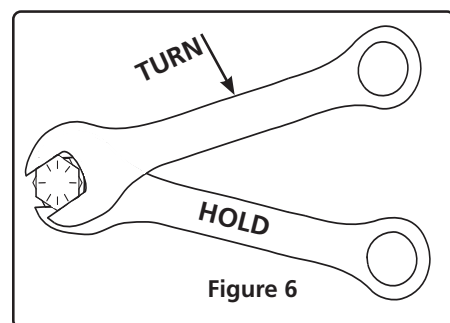
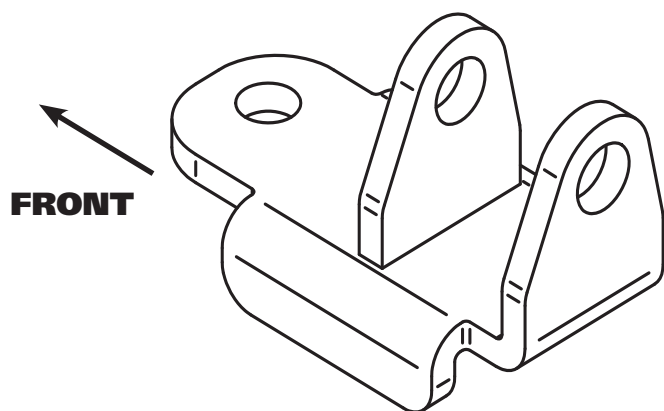


Figure 6



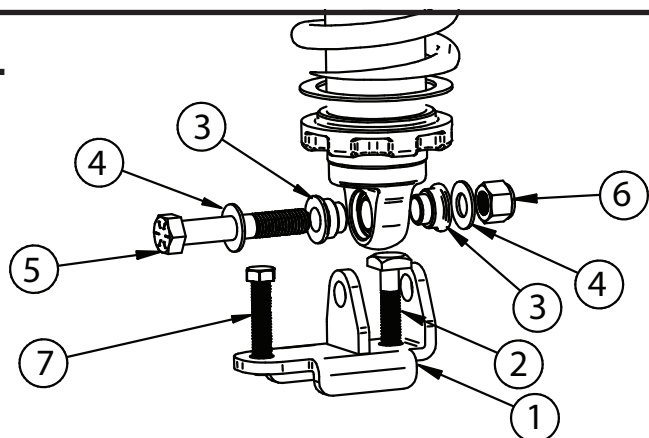
CoilOver Installation continued....

8.



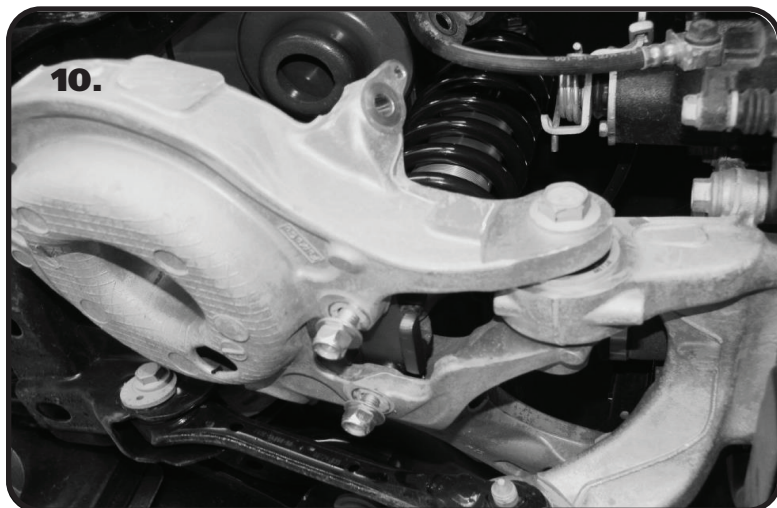
8. Illustration "14" Shows the Driver Lower Shock Mount. The Shock Mount offsets the Shock to the rear of the Car.

9.



9. Insert (1) 3/8"-16 x 2" Square Head Bolt[2] into the Lower Shock Mount[1] between the 2 Shock Tabs. Insert (2) Bearing Spacers[3] into the Bearing in the Shock Body of the assembled CoilOver. Slide the CoilOver into the Lower Shock Mount, aligning the hole in the Mount with the Bearing Spacers. Slide a 1/2" Flatwasher[4] onto a 1/2"-13 x 2 1/2" Hex Bolt[5] and insert the Bolt/Washer into the Lower Shock Mount/Shock. Install a 2nd 1/2" Washer[4] followed by a 1/2" Nylok. Tighten the Lower Shock Bolt. Insert a 3/8"-16 x 2 Hex Bolt[7] into the remain hole in the Lower Shock Mount. Repeat for Passenger side. Torque 1/2"-13 x 2 1/2" Bolt to 75 ftlbs.

10.



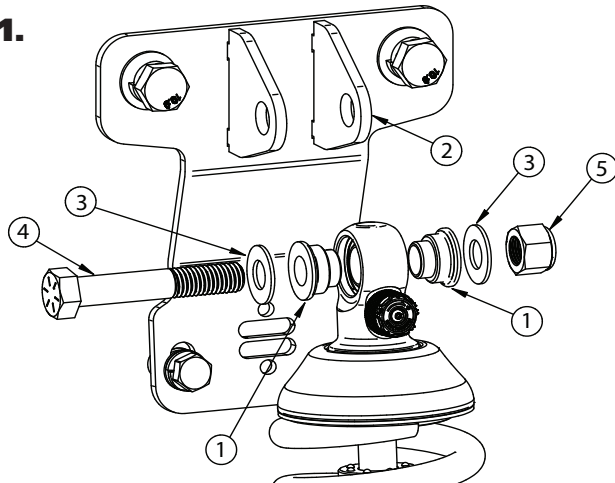
10. Install the CoilOver/Lower Shock Mount Assembly on the Driver Lower Control Arm in the OEM Shock location. With the Assembly in place, insert a 7/16" Flatwasher on the 3/8"-16 x 2" Bolts sticking through the OEM Control Arm, Followed by a 3/8"-16 Nylok Nut. Tighten Hardware.

Note: One of the Flats on the Hex Bolt under the CoilOver will lock against the Shock Tab allowing it to be tightened.



CoilOver Installation continued....

11.



11. Insert Bearing Spacers[1] into each side of the Bearing in the Upper CoilOver Eyelet. Slide the CoilOver into the Upper Shock Mount[2] aligning the holes in the Upper Mount with the holes in the Bearing Spacers. You may have to Jack the Lower Control arm up to get the holes to align. Install a 1/2" Flatwasher[3] onto a 1/2"-13 x 2 1/2" Hex Bolt[4] and install it through the Shock Mount and Bearing Spacer holes. Install a 1/2" Flatwasher[3] on the Bolt, followed by a 1/2"-13 Nylok Nut[4]. Torque 1/2"-13 x 2 1/2" Bolt to 75 ftlbs.

12.



12. Install the SwayBar Relocators using the OEM Hardware to attach the Mount. The Bracket should be bolted to the car with the Threaded Holes to the REAR of the car. Tighten the OEM Hardware. Install the SwayBar using (4) 3/8"-16 x 3/4" Hex Bolts and (4) 3/8" Flatwashers.

13.



13. Reinstall the SwayBar Linkage, you *may* have to flip the linkage around for more clearance. Repeat for both sides.



Setting Preload & CoilSpring Adjusting

Start with an initial preload of 1/2". The Locking Screw on the Adjuster Nut has to be loose to Set the Preload. To set this: Screw the Spring Adjuster up snug against the CoilSpring (THIS IS 0 PRELOAD). Measure from bottom of Adjuster Nut to Flat on Shock. Using Spanner, Tighten the Adjuster Nut until the measurement from the Nut to the Flat on the Shock is 1/2" greater. Tighten Locking Screw on Adjuster Nut. This will be your starting point for Ride Height. It may be necessary to raise or lower the adjuster to level the car.

Ride Height

We have designed most cars to have a ride height of about 1 1/2" lower than factory. To achieve the best ride quality & handling, the shock absorber needs to be at 40-60% overall travel when the car is at ride height. This will ensure that the shock will not bottom out or top out over even the largest bumps. Measuring the shock can be difficult, especially on some front suspensions. Measuring overall wheel travel is just as effective and can be much easier. Most cars will have 4-6" of overall wheel travel. One easy way to determine where you are at in wheel travel is to take a measurement from the fender lip (center of the wheel) to the ground. Then lift the car by the frame until the wheel is just touching the ground, re-measure. This will indicate how far you are from full extension of the shock. A minimum of 1.5" of extension travel (at the wheel) is needed to ensure that the shock does not top out. If you are more than 3" from full extension of the shock then you are in danger of bottoming out the shock absorber.

Adjusting Spring Height

When assembling the CoilOver, screw the spring retainer tight up to the spring (0 preload). After entire weight of car is on the wheels, jounce the suspension and roll the car forward and backward to alleviate suspension bind.

- If the car is too high w/ 0 preload then a smaller rate spring is required. Although threading the spring retainer down would lower the car, this could allow the spring to fall out of its seat when lifting the car by the frame.
- If the car is too low w/ 0 preload, then preload can then be added by threading the spring retainer up to achieve ride height. On 2.6" - 4" stroke shocks, up to 1.5" of preload is acceptable. On 5-7" stroke shocks, up to 2.5" of preload is acceptable. If more preload is needed to achieve ride height a stiffer spring rate is required. Too much preload may lead to coil bind, causing ride quality to suffer.



Shock Adjustment

Shock adjustment 101- Single Adjustable

Rebound Adjustment:

How to adjust your new shocks.

The rebound adjustment knob is located on the top of the shock absorber protruding from the eyelet.

You must first begin at the ZERO setting, then set the shock to a soft setting of 20.



-Begin with the shocks adjusted to the ZERO rebound position (full stiff). Do this by rotating the rebound adjuster knob clockwise until it stops.



-Now turn the rebound adjuster knob counter clock wise 20 clicks. This sets the shock at 20. (settings 21-24 are typically too soft for street use).

Take the vehicle for a test drive.



-if you are satisfied with the ride quality, do not do anything, you are set!

-if the ride quality is too soft increase the damping effect by rotating the rebound knob clock wise 3 clicks. **CONTINUE ON NEXT PAGE.**

Take the vehicle for another test drive.



-if the vehicle is too soft increase the damping effect by rotating the rebound knob clock wise 3 additional clicks.



-If the vehicle is too stiff rotate the rebound adjustment knob counter clock wise 2 clicks and you are set!

Take the vehicle for another test drive and repeat the above steps until the ride quality is satisfactory.

Note:

One end of the vehicle will likely reach the desired setting before the other end. If this happens stop adjusting the satisfied end and keep adjusting the unsatisfied end until the overall ride quality is satisfactory.

STILL HAVE QUESTIONS?

Tech line hours

Monday - Friday

8AM - 6PM (EST) 812-482-2932