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Part # 41163000

67-69 Camaro TigerCage Shoulder Harness Bar Kit

Shoulder Harness Bar

1	41163001	Shoulder harness bar
2	49990005	Clamp tab
1	49990003	TigerClamp P (threaded)
1	49990001	TigerClamp P
1	49990004	TigerClamp D (threaded)
1	49990000	TigerClamp D
1	90002276	Tube of Anti-Seize

Hardware:

8	99371023	3/8" x 1" USS SHCS	Clamps
2	49990008	1/2" x 1 1/2" 12 point Gr. 8 bolt	Bar to clamp tab
2	49990009	1/2" Flange nut	Bar to clamp tab



TIGER CAGE

41163000 Installation Instructions

- Use Anti-Seize on all fasteners that are threaded into stainless clamps or brackets.
- Install all bars before final tightening.
- Always tighten the tab side of the clamp first.
- Torque all 3/8" fasteners to 45 ft-lbs and all 1/2" fasteners to 75 ft-lbs.
- Make sure the clamp is exactly where you want it before tightening as the clamp may scratch the tubing.



1. In order to keep the "T" in the casting facing up, and the bolts facing the correct direction, **there are two different direction clamps**. Be very careful as to which clamp halves you are bolting together.

2. A correctly assembled clamp should look like the one in the picture shown to the left; **there should be a gap on one side for the tab to slide into**.

3. Assemble the clamps to the main hoop. Use clamp D on the driver side and clamp P on the passenger side.

4. Use the 1/2" x 1 1/2" 12 point bolt & flange nut to fasten the harness bar to the clamps.

