



49999998 TigerClamp

(Driver side back bar or passenger side door bar)

1	70000869	Weld in bar end
1	49990005	Clamp tab
1	49990004	TigerClamp P (threaded)
1	49990000	TigerClamp P
1	90002276	Tube of Anti-Seize

Hardware:

4	99371023	3/8" x 1" USS SHCS	Clamps
1	49990008	1/2" x 1 1/2" 12 point Gr. 8 bolt	Bar to clamp tab
1	49990009	1/2" Flange nut	Bar to clamp tab

- Use Anti-Seize on all fasteners that are threaded into stainless clamps or brackets.
- Install all bars before final tightening.
- Always tighten the tab side of the clamp first.
- Torque all 3/8" fasteners to 45 ft-lbs and all 1/2" fasteners to 75 ft-lbs.
- Make sure the clamp is exactly where you want it before tightening as the clamp may scratch the tubing.



1. In order to keep the "T" in the casting facing up, and the bolts facing the correct direction, **there are two different direction clamps**. Be very careful as to which clamp halves you are bolting together.

2. A correctly assembled clamp should look like the one in the picture shown to the left; **there should be a gap on one side for the tab to slide into**.